

APPENDIX C

OPERATIONAL EMISSIONS CALCULATIONS

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TESORO RELIABILITY IMPROVEMENT AND REGULATORY COMPLIANCE PROJECT

APPENDIX C
OPERATIONAL EMISSIONS CALCULATIONS

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TABLE C-1

Tesoro Reliability Improvement and Regulatory Compliance Project
REFINERY OPERATIONAL EMISSIONS SUMMARY

Source	Emissions (lbs/day)							
	CO		VOC	NOx		SOx	PM10	PM2.5
STATIONARY SOURCES								
Fugitives								
Cogeneration Unit			34.92					
Boilers			15.68					
LPG/HCU			8.24					
LPG/FCCU			3.25					
LPG/DCU			7.08					
Fuel Gas HDT			68.81					
Amine Flash			9.85					
Coker Blowdown			5.02					
DCU Modifications			6.12					
Sour Gas Treatment			8.43					
HTU-2			3.45					
H-101			5.58					
Ammonia Storage PRD Connections to Flare			6.78					
Generator			3.17					
Boiler 11	312.17	321.60	38.72	92.40	111.21	40.8	91.20	89.38
Boiler 12	312.17	321.60	38.72	92.40	111.21	40.8	91.20	89.38
Retired Boilers	-1233.39		-80.76	-1468.32		-494.59	-308.35	-302.18
Cogen	57.36	111.36	36.00	434.40	155.00	102.96	159.36	159.04
Replaced Cogens	-1542.91		-39.51	-602.11		-528.73	-264.00	-263.47
Tank			16.09					
Backup Generator	181.89		66.87	836.32		12.66	59.74	58.54
Total Stationary Source Emissions	-4912.7	-1839.9	262.5	-944.9	-856.7	-826.1	-170.9	-169.3
OFFSITE MOBILE SOURCES								
Delivery Trucks	0.67		0.17	2.07		0.00	0.10	0.09
Fugitive Road Dust							1.21	0.20
Total Mobile Source Emissions	0.67		0.17	2.07		0.00	1.31	0.30

TABLE C-2

**Tesoro Reliability Improvement and Regulatory Compliance Project
Refinery Fugitive VOC Emission Calculations**

Project	Component Counts ⁽¹⁾											Total Emissions (lb/yr) ⁽²⁾	Total Emissions (lb/day)
	Comp.	Pumps		Gas	Valves		Flanges	Sample Conn.	Drains				
		Light Liquid	Heavy Liquid		Light Liquid	Heavy Liquid							
Cogeneration Unit		0	10	328	0	136	1168	3	25			12744	34.92
Boilers		0	6	100	0	102	584	3	19			5722	15.68
LPG/HCU		2		30	70	0	200	3	3			3008	8.24
LPG/FCCU		0		20	20	0	70	0	3			1185	3.25
LPG/DCU		1		60	20	0	160	3	3			2584	7.08
Fuel Gas HDT	3	2	2	680	100	70	2090	10	19			25115	68.81
Amine Flash		3		40	100	0	310					3597	9.85
Coker Blowdown		1	1	10	40	80	280					1834	5.02
DCU Modifications		1		30	60	0	200					2234	6.12
Sour Gas Treatment		2		50	70	0	260					3078	8.43
HTU-2		0		20	20	50	180					1260	3.45
H-101		0		60	10	0	150		3			2035	5.58
Ammonia Storage PRD Connections to Flare Generator			4		111	0	244					2475	6.78
						42	154	2	4			1157	3.17

(1) Includes all valves irrespective of BACT requirements, which will be required during permitting and, thus, lower emissions.

(2) Annual Emission Rate = Σ (Emission Factor * Component Count). Emission Factors listed below from Jay Chen Memo. (SCAQMD, July 1993 April 1999)

Component Type	Comp.	Pumps				Valves				Sample Connections	Flanges	Drains
		Light Liquid		Heavy Liquid		Light Liquid		Heavy Liquid				
Emission Factors (lb/yr)	514	104	80	23	19	3	1.5	80	80			80

TABLE C-3

**Tesorero Reliability Improvement and Regulatory Compliance Project
Refinery Boiler Criteria Pollutant Emission Calculations
(lbs/day)**

Source⁽¹⁾	CO⁽²⁾	VOC⁽³⁾	NOx⁽⁴⁾	NOx⁽⁵⁾	SOx⁽⁶⁾	PM10⁽⁷⁾	PM2.5⁽⁸⁾
Boiler 11	312.17	321.60	92.40	111.21	71.87	40.8	89.38
Boiler 12	312.17	321.60	92.40	111.21	71.87	40.8	89.38
Retired Boilers ⁽⁹⁾	-1233.39	-80.76	-1468.32	--	--	-494.59	-302.18
Emissions Change	-609.05	-590.19	-1283.52	-1245.90	143.73	-412.99	-123.43

(1) Firing rate of 352 mmBTU/hr. Heating value of 1200 BTU/scf for refinery fuel gas.

(2) Based on 50 ppm @ 3% Oxygen. 13.4 lbs/hr.

(3) Based on 5.5 lbs/mmscf.

(4) Based on 9 ppm @ 3% Oxygen for hourly maximums for controlled emissions and 29.22 lbs/hr during startup and shutdown periods.

(5) Based on 7 ppm @ 3% Oxygen for annual maximums.

(6) Based on 1.7 lbs/hr as provided by manufacturer.

(7) Based on 3.8 lb/hr as provided by manufacturer.

(8) Methodology to Calculate PM2.5 and PM2.5 Significance Thresholds Appendix A.

(9) Based on total firing rate of 734.16 mmBTU/hr, SCAQMD Annual Emissions Reporting General Instructions, Appendix A, Table 2 emission factors of 84 lbs/mmscf for CO, 5.5 lbs/mmscf for VOC, 100 lbs/mmscf for NOx, .

TABLE C-4

**Tesoro Reliability Improvement and Regulatory Compliance Project
Refinery Cogen Criteria Pollutant Emission Calculations
(lbs/day)**

Source⁽¹⁾	CO⁽²⁾	VOC⁽³⁾	NOx⁽⁴⁾	SOx⁽⁵⁾	PM10⁽⁶⁾	PM2.5⁽⁷⁾
New Cogen C	57.36	111.36	434.40	155.00	102.96	159.36
Removal of Cogens A and B ⁽⁸⁾	-1542.91	-39.51	-602.11		-528.73	-263.47
Emissions Change	-1485.55	-1431.55	-467.74	-447.11	-425.77	-104.64

(1) Firing rates of 534 mmBTU/hr for the turbine and 96 mmBTU/hr for the duct burner.

Heating value of 1200 BTU/scf for refinery fuel gas.

Based on 8736 hours of normal operation, 61 hours of startup, and 24 hours of shutdown per year.

(2) Based on 2.39 4.64 lbs/hr provided by manufacturer.

(3) Based on 1.5 lbs/hr provided by manufacturer.

(4) Based on 5.62 lbs/hr for controlled emissions provided by manufacturer and 92 lbs/hr uncontrolled emissions during startup and shutdown periods.

(5) Based on 3.64 lbs/hr for the turbine and 0.65 lbs/hr for the duct burner provided by manufacturer.

(6) Based on 6.64 lbs/hr provided by manufacturer.

(7) Methodology to Calculate PM2.5 and PM10 Significance Thresholds Appendix A.

(8) Firing rates of 392 mmBTU/hr each and EPA AP-42 emission factors, section 3.1 of 0.082 lb/mmBTU for CO, 0.0021 lb/mmBTU for VOC, and 0.032 lb/mmBTU for NOx; 0.0056 for SOx based on sulfur content of 200 ppmv in fuel; and, 11 lbs/hr limit for PM10 from SCAQMD Rule 476.

TABLE C-5

TANKS 4.0 Report

Page 1 of 5

**TANKS 4.0.9d
Emissions Report - Detail Format
Tank Identification and Physical Characteristics**

Identification			
User Identification:	500001		
City:	Long Beach		
State:	California		
Company:	Tesoro		
Type of Tank:	Domed External Floating Roof Tank		
Description:			
Tank Dimensions			
Diameter (ft):	300.00		
Volume (gallons):	12,600,000.00		
Turnovers:	100.00		
Paint Characteristics			
Internal Shell Condition:	Light Rust		
Shell Color/Shade:	White/White		
Shell Condition	Good		
Roof Characteristics			
Type:	Pontoon		
Fitting Category	Detail		
Tank Construction and Rim-Seal System			
Construction:	Welded		
Primary Seal:	Mechanical Shoe		
Secondary Seal	Rim-mounted		
Deck Fitting/Status			Quantity
Access Hatch (24-in. Diam./Boiled Cover, Gasketed			4
Automatic Gauge Float Well/Boiled Cover, Gasketed			1
Slotted Guide-Pole/Sample Well/Gask. Sliding Cover, w. Pole Sleeve			2
Roof Leg (3-in. Diameter)/Adjustable, Pontoon Area, Sock			60
Roof Leg (3-in. Diameter)/Adjustable, Center Area, Sock			170
Roof Drain (3-in. Diameter)/90% Closed			1

Meteorological Data used in Emissions Calculations: Long Beach, California (Avg Atmospheric Pressure = 14.7 psia)

TABLE C-5 - Continued

TANKS 4.0 Report

**TANKS 4.0.9d
Emissions Report - Detail Format
Liquid Contents of Storage Tank**

**500001 - Domed External Floating Roof Tank
Long Beach, California**

Mixture/Component	Daily Liquid Surf. Temperature (deg F)		Liquid Bulk Temp (deg F)	Vapor Pressure (psia)		Vapor Mol. Weight	Liquid Mass Fract.	Vapor Mass Fract.	Mol. Weight	Basis for Vapor Pressure Calculations
	Month	Avg.		Min.	Max.					
Crude Oil (Tesoro TVP 7.6)	All	66.43	60.99	71.87	64.33	8.7249	N/A	N/A	50.0000	Option 4: RVP=10.4
									207.00	

TABLE C-5 - Continued

TANKS 4.0 Report

TANKS 4.0.9d
Emissions Report - Detail Format
Detail Calculations (AP-42)

500001 - Domed External Floating Roof Tank
Long Beach, California

Annual Emission Calculations		Quantity	KEa(lb-mole/yr)	Roof Filling Loss Factors RFp(lb-mole/yr mpph ³)	m	Losses(lb)
Rim Seal Losses (lb):	796.5552					
Seal Factor A (lb-mole/ft-yr):	0.6000					
Seal Factor B (lb-mole/ft-yr (mph) ³):	0.4000					
Average Wind Speed (mph):	0.0000					
Seal-related Wind Speed Exponent:	1.0000					
Value of Vapor Pressure Function:	0.2213					
Vapor Pressure at Daily Average Liquid Surface Temperature (psia):	8.7249					
Tank Diameter (ft):	300.0000					
Vapor Molecular Weight (lb/lb-mole):	50.0000					
Product Factor:	0.4000					
Withdrawal Losses (lb):	4,243.5000					
Annual Net Throughput (gal/yr.):	1,260,000,000.0000					
Shell Cringing Factor (bbt/1000 sqft):	0.0060					
Average Organic Liquid Density (lb/gal):	7.5000					
Tank Diameter (ft):	300.0000					
Roof Filling Losses (lb):	833.2653					
Value of Vapor Pressure Function:	0.2213					
Vapor Molecular Weight (lb/lb-mole):	50.0000					
Product Factor:	0.4000					
Roof Filling Losses (lb-mole/yr):	168.3000					
Average Wind Speed (mph):	0.0000					
Total Losses (lb):	5,873.3405					
Roof Filling Status	Quantity	KEa(lb-mole/yr)	Roof Filling Loss Factors RFp(lb-mole/yr mpph ³)	m	Losses(lb)	
Access Hatch (24-in. Diam.)/Bolted Cover, Gasketed	4	1.60	0.00	0.00	28.3220	
Automatic Gauge Float Well/Bolted Cover, Gasketed	1	2.80	0.00	0.00	12.3809	
Slotted Guide-Pole/Sample Well/Gask. Sliding Cover, w. Pole Sleeve	2	11.00	46.00	1.40	97.3567	
Roof Leg (3-in. Diameter)/Adjustable, Pontoon Area, Sock	60	1.20	0.14	0.65	316.6221	
Roof Leg (3-in. Diameter)/Adjustable, Center Area, Sock	170	0.49	0.16	0.14	363.6280	
Roof Drain (3-in. Diameter)/90% Closed	1	1.60	0.14	1.10	7.9656	

TABLE C-5 - Concluded

TANKS 4.0 Report

**TANKS 4.0.9d
Emissions Report - Detail Format
Individual Tank Emission Totals**

Emissions Report for: Annual

**500001 - Domed External Floating Roof Tank
Long Beach, California**

Components	Losses (lbs)				Total Emissions
	Rim Seal Loss	Withdrawal Loss	Deck Filling Loss	Deck Seam Loss	
Crude Oil (Tesoro TVP 7.6)	796.56	4,243.50	833.29	0.00	5,873.34

TABLE C-6

**Tesoro Reliability Improvement and Regulatory Compliance Project
Refinery Backup Generator Criteria Pollutant Emission Calculations
(lbs/day)**

Source	Fuel Use (max. per day)	Operating Hours (max. per day)	CO	VOC	NOx	SOx	PM10	PM2.5⁽¹⁾
Emission Factor (lb/1000gallons) ⁽²⁾			102	37.5	469	7.1	33.5	32.83
Backup Generator ⁽³⁾	1783.2	24	181.89	66.87	836.32	12.66	59.74	58.54

(1) Methodology to Calculate PM2.5 and PM2.5 Significance Thresholds Appendix A.

(2) Emission factors from SCAQMD General Instruction Book for the 2006-2007 Annual Emissions Reporting Program, Table 2.

(3) Based on a fuel rate use of 74.3 gal/hr for 200 hours per year.

TABLE C-7

**Tesoro Reliability Improvement and Regulatory Compliance Project
Refinery Off-site Vehicle Emissions
(Operational Emissions)**

On Road Mobile Emission Factors from California ARB EMFAC2007 Scenario Year 2011 (Model Years 1965 to 2011)

Vehicle Type	CO Emissions Factor (lb/mile)	VOC Emission Factor (lb/mile)	NOx Emissions Factor (lb/mile)	SOx Emissions Factor (lb/mile)	PM10 Exhaust Emissions Factor (lb/mile)	PM10 Fugitive Emission Factor (g/mile)
Heavy Duty Trucks	0.011125	0.002795	0.034558	0.000040	0.001661	0.02011945

Source	Parameters			Peak Day Emissions, lbs/day						
	Number of Vehicles per Day	Trips per Day per Vehicle	Distance Traveled per Trip	Distance Traveled per Day	CO	VOC	NOx	SOx	PM10	PM2.5 ⁽¹⁾
Heavy Duty Trucks ⁽²⁾	1	2	30	60	0.67	0.17	2.07	0.002	0.10	0.09
Totals					0.67	0.17	2.07	0.002	1.31	0.30

Based on 2011 SCAQMD on-road emission rates. (<http://www.aqmd.gov/ceqa/handbook/onroad/onroad.html>)

Peak Day Emissions = Emission Factor x Distance Travelled per Day

(1) PM2.5 calculated using 0.928 for exhaust emissions and 0.169 for fugitive trip emissions from SCAQMD Methodology to Calculate PM2.5 and PM2.5 Significance Thresholds, Appendix A (October 2006).

(2) The proposed project will result in a maximum increase of one truck per day and 52 trucks per year.

TABLE C-8

**Tesoro Reliability Improvement and Regulatory Compliance Project
Refinery Comparitive CO₂ Emissions
New Cogen vs Utility-Supplied Power and Existing Cogens**

New Cogen

GHG	Fuel Input		Emission Factor	Emissions (lbs/day)	CO ₂ e Emissions (metric tons/yr)
	MMBTUH	MMSCFD			
CO₂					
CGT	534	10.68	110 lb/mm/Btu	1,409,760	233,402
Duct Burners	95.3	1.91	120000 lb/MMSCF	228,720	37,867
Total Fuel Input	629.3				
N₂O					
CGT	534	10.68	0.003 lb/mm/Btu	38	1,884
Duct Burners	95.3	1.91	0.64 lb/MMSCF	1	60
Methane (CH₄)					
CGT	534	10.68	0.0086 lb/mm/Btu	110	420
Duct Burners	95.3	1.91	2.3 lb/MMSCF	4	17
Total CO ₂ e Emissions (metric tons/yr)					273,649

Currently Supplied SCE LADWP Power

GHG	Fuel Input		Emission Factor	Emissions (lbs/day)	CO ₂ e Emissions (tonnes/yr)
	MMBTUH	MMSCFD			
CO₂					
	50.0	1.14	120000 lb/MMSCF	137,143	22,707
N₂O					
	50.0	1.14	0.64 lb/MMSCF	1	36
Methane (CH₄)					
	50.0	1.14	2.3 lb/MMSCF	3	10
Total CO ₂ e Emissions (metric tons/yr)					22,752

Existing Cogen Emissions

GHG	Fuel Input		Emission Factor	Emissions (lbs/day)	CO ₂ e Emissions (metric tons/yr)
	MMBTUH	MMSCFD			
CO₂					
	784.0	15.68	110 lb/mm/Btu	2,069,760	342,672
N₂O					
	784.0	15.68	0.003 lb/mm/Btu	56	2766
Methane (CH₄)					
	784.0	15.68	0.0086 lb/mm/Btu	162	616
Total CO ₂ e Emissions (metric tons/yr)					346,055

Existing GHG Emissions versus Proposed GHG Emissions from Cogen

GHG	Existing GHG Emissions (metric tons/yr)	Proposed Project GHG Emissions (metric tons/yr)	Change from Baseline
CO₂			
	365379.0	271269.1	-94109.9
N₂O			
	2802.1	1944.0	-858.2
Methane (CH₄)			
	626.2	436.4	-189.8
Total CO ₂ e Emissions (metric tons/yr)			-95157.9

ASSUMPTIONS:

1. Refinery fuel gas heating value is 1200 Btu/hr.
2. Natural gas heating value is 1050 Btu/hr.
3. New Cogen is 61 MW.
4. Purchased power (that the project will offset) is 1 MW.
5. Existing Cogen is 60 MW with no duct burner.

TABLE C-9

**Tesoro Reliability Improvement and Regulatory Compliance Project
Refinery Comparitive CO₂ Emissions
New Boilers vs Existing Boilers**

Existing Boilers

GHG	Fuel Input		Emission Factor	Emissions (lbs/day)	CO ₂ e Emissions (metric tons/yr)
	MMBTUH	MMSCFD			
CO ₂	734.16	14.68	120,000 lb/MMSCF	1,761,984	291,718
N ₂ O	734.16	14.68	0.64 lb/MMSCF	9.40	461
Methane (CH ₄)	734.16	14.68	2.3 lb/MMSCF	33.771	129
Total CO ₂ e Emissions (metric tons/yr)					292,308

New Fired Boilers

GHG	Fuel Input		Emission Factor	Emissions (lbs/day)	CO ₂ e Emissions (metric tons/yr)
	MMBTUH	MMSCFD			
CO ₂	704	14.08	120,000 lb/MMSCF	1,689,600	279,734
N ₂ O	704	14.08	0.64 lb/MMSCF	9.01	442
Methane (CH ₄)	704	14.08	2.3 lb/MMSCF	32.384	123
Total CO ₂ e Emissions (metric tons/yr)					280,299

Existing GHG Emissions versus Proposed GHG Emissions from Boilers

GHG	Existing GHG Emissions (metric tons/yr)	Proposed Project GHG Emissions (metric tons/yr)	Change from Baseline
CO ₂	291717.6	279733.6	-11984.0
N ₂ O	460.5	441.6	-18.9
Methane (CH ₄)	128.6	123.3	-5.3
Total CO ₂ e Emissions (metric tons/yr)			-12008.2

Notes

Edison heat input based on 10,000 BTU/kWH
Assumed refinery fuel at 1200 BTU/SCF HHV
CO₂ factor is from EPA AP-42

TABLE C-10

**Tesoro Reliability Improvement and Regulatory Compliance Project
Cogen C Greenhouse Gas Intensity
Compared to CEC Standard**

Cogen CO₂e Emissions

GHG	Fuel Input		Emission Factor		Emissions (lbs/hr)	CO ₂ e Emissions (lbs/hr)
	MMBTUH	MMSCFH				
CO₂						
CGT	534	0.45	110	lb/mm/Btu	58,740	58,740
Duct Burners	95.3	0.08	120000	lb/MMSCF	10,891	10,891
Total Fuel Input	629.3					
N₂O						
CGT	534	0.45	0.003	lb/mm/Btu	2	474.19
Duct Burners	95.3	0.08	0.64	lb/MMSCF	0.06	17.19
Methane (CH₄)						
CGT	534	0.45	0.0086	lb/mm/Btu	5	105.63
Duct Burners	95.3	0.08	2.3	lb/MMSCF	0.21	4.80
CO₂e Emissions Total						70,233

Electrical Output

	Electrical Output MW-hr
Gas Turbine	42.62
Steam Turbine	18.4
Total Electrical	61.02

Thermal Output

	Flow lb	Energy Content over datum BTU/lb	Thermal Output BTU	Thermal Output MW-hr
925 psig Steam	15,000	1361.1	20,416,500	5.98
225 psig Steam	445,900	1250.4	557,553,360	163.41
15 psig Steam Import	31,500	1155.4	-36,395,100	-10.67
Stm. Cond. Import	302,200	148	-44,725,600	-13.11
MU from Water Treat.	316,700	29.8	-9,437,660	-2.77
Boiler Feed Export	133,600	213.1	28,470,160	8.34
NOx Inj. Steam	31,310	1285.6	-40,252,136	-11.80
Boiler BD	3,300	206.0	-679,800	-0.20
Total			474,949,724	139.20

Energy Efficiency

Efficiency	lb CO ₂ (e)/MW-hr
Cogen	351

Notes

CEC STANDARD: 1100 lb CO₂ per MW-hr

Basis: One hour of operation

CO₂, N₂O, and CH₄ factors for CGT is from EPA AP-42 for stationary gas turbines burning natural gas

CO₂, N₂O, and CH₄ factors for duct burners is from EPA AP-42 for external combustion sources burning natural gas

Fuel quantities and factors based on HHV

Thermal datum is liquid water at 60o F.

Steam Generator steam throughput based on 70% overall turbine/generator efficiency

Methodology per Jim Ross of RCS, Inc.

Energy Efficiency = CO₂e Emissions / (Electrical Output + Thermal Output)